



THREAD	Q HOLE DIAMETERS	MOUNTING	PUNCH		DOLLY	
			R	S +.000 -.002	T	U +.003 -.000
.0860-56	.124-.126	1	.307		.179	.119
		2		.120		
.1120-40	.155-.157	1	.307		.213	.155
		2		.151		
.1380-32	.187-.189	1	.307		.243	.183
		2		.183		
.1640-32	.218-.220	1	.419		.281	.208
		2		.214		
.1900-32	.249-.251	1	.419		.328	.232
		2		.214		
.2500-28	.311-.313	1	.419		.391	.307
		2		.308		

**MOUNTING RECOMMENDATIONS**

- a) Respect carefully the installation hole diameter tolerance.
- b) The nut and installation hole diameter axis must be perpendicular to the sheet surface.

<b>NUT-CLINCH FLUSH MOUNTING , MINIATURE , 450°F</b>			<b>DA-DB-DC 5**M</b>
F0224	9, rue des Cressonnières 72110 Saint Cosme en Vairais	Tél : 33 (0)2-43-31-41-00 Fax: 33 (0)2-43-33-18-02	<b>UNJ</b>